SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika® Permacor®-2330 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
D-70439 Stuttgart

Telephone : +49 711 8009 0

E-mail address of person responsible for the SDS : EHS@de.sika.com

1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Specific target organ toxicity - repeated exposure, Category 2, Central nervous system	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
Chronic aquatic toxicity, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Warning

Hazard statements :	H226	Flammable liquid and vapour.
	H373	May cause damage to organs (Central

		nervous system) through prolonged or repeated exposure if inhaled.
	H412	Harmful to aquatic life with long lasting effects.

Precautionary statements :

Prevention:	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P273	Avoid release to the environment.
Response:	
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P314	Get medical advice/ attention if you feel unwell.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:
- 919-446-0 Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
Hydrocarbons, C9, aromatics 918-668-5 01-2119455851-35-XXXX [corresponding group CAS 64742-95-6]	Flam. Liq.3; H226 STOT SE3; H336 STOT SE3; H335 Asp. Tox.1; H304 Aquatic Chronic2; H411	>= 10 - < 20
xylene 1330-20-7 215-535-7 01-2119488216-32-XXXX Contains: ethylbenzene <= 25 %	Flam. Liq.3; H226 Acute Tox.4; H332 Acute Tox.4; H312 Skin Irrit.2; H315 Eye Irrit.2; H319 STOT SE3; H335 STOT RE2; H373	>= 2,5 - < 5

	Asp. Tox.1; H304	
1,1'-[methylenebis(oxyethane-1,2-diyloxy)]bisbenzene 13879-32-8 237-644-9	Aquatic Chronic2; H411	>= 1 - < 2,5
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%) 919-446-0 265-185-4 01-2119458049-33-XXXX [corresponding group CAS 64742-82-1]	Flam. Liq.3; H226 STOT SE3; H336 STOT RE1; H372 Asp. Tox.1; H304 Aquatic Chronic2; H411	>= 1 - < 2,5
Substances with a workplace exposure limit :		
2-methoxy-1-methylethyl acetate 108-65-6 203-603-9 01-2119475791-29-XXXX Contains: 2-methoxypropyl acetate <= 1 %	Flam. Liq.3; H226	>= 5 - < 10
n-butyl acetate 123-86-4 204-658-1 01-2119485493-29-XXXX	Flam. Liq.3; H226 STOT SE3; H336	>= 5 - < 10

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.

In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : See Section 11 for more detailed information on health effects

and symptoms.

Risks : No known significant effects or hazards.

May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam, Carbon dioxide (CO2), Dry chemical

Unsuitable extinguishing media : Water

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
Storage class (TRGS 510)	:	3, Flammable liquids
Other data	:	No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s)	:	Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Components	CAS-No.	Value	Control parameters *	Basis *
Hydrocarbons, C9, aromatics		AGW	100 mg/m3	DE TRGS 900
2-methoxy-1-methylethyl acetate	108-65-6	AGW	50 ppm 270 mg/m3	DE TRGS 900
n-butyl acetate	123-86-4	AGW	62 ppm 300 mg/m3	DE TRGS 900
xylene	1330-20-7	TWA	50 ppm 221 mg/m3	2000/39/EC
		STEL	100 ppm 442 mg/m3	2000/39/EC
		AGW	100 ppm 440 mg/m3	DE TRGS 900
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)		AGW	100 mg/m3	DE TRGS 900

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
xylene	1330-20-7	xylene: 1,5 mg/l (Blood)	Immediately after exposure or after working hours	TRGS 903
		methylhippuric acid (all isomers): 2 g/l (Urine)	Immediately after exposure or after working hours	TRGS 903

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.

Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor (Type A) and particulate filter A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm P1: Inert material; P2, P3: hazardous substances Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Colour	:	various
Odour	:	characteristic
Odour Threshold	:	No data available
Flash point	:	34 °C
Autoignition temperature	:	ca. 270 °C
Decomposition temperature	:	No data available
Lower explosion limit (Vol-%)	:	0,8 %(V)
Upper explosion limit (Vol-%)	:	7 %(V)
Flammability	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
pH	:	not determined

Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	12,4989 hPa
Density	:	ca.1,41 g/cm3 at 20 °C
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20,5 mm2/s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

9.2 Other information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	Stable under recommended storage conditions. Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid	:	Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid	:	No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

Hydrocarbons, C9, aromatics:

Acute oral toxicity	:	LD50 Oral (Rat): > 2.000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2.000 mg/kg

xylene:

Acute oral toxicity	:	LD50 Oral (Rat): 3.523 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 1.700 mg/kg

1,1'-[methylenebis(oxyethane-1,2-diyloxy)]bisbenzene:

Acute oral toxicity	:	LD50 Oral (Rat): > 10.000 mg/kg

2-methoxy-1-methylethyl acetate:

Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 5.000 mg/kg

n-butyl acetate:

Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 23,4 mg/l Exposure time: 4 h Test atmosphere: vapour
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 5.000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.
Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Hydrocarbons, C9, aromatics :

Toxicity to algae	:	2,6 - 2,9 mg/l, 72 h, Pseudokirchneriella subcapitata (green algae)

xylene :

Toxicity to fish	:	3,3 mg/l, 96 h, Oncorhynchus mykiss (rainbow trout)

n-butyl acetate :

Toxicity to algae	:	EC50: 647,7 mg/l, 72 h, Desmodesmus subspicatus (green algae)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling.
Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor.
Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SECTION 14: Transport information

ADR

14.1 UN number	:	1263
14.2 UN proper shipping name	:	PAINT
14.3 Transport hazard class(es)	:	3
14.4 Packing group	:	III
Classification Code	:	F1
Labels	:	3
Tunnel restriction code	:	(D/E)
14.5 Environmental hazards	:	no

IATA

14.1 UN number	:	1263
14.2 UN proper shipping name	:	Paint
14.3 Transport hazard class(es)	:	3
14.4 Packing group	:	III
Labels	:	3
14.5 Environmental hazards	:	no

IMDG

14.1 UN number	:	1263
14.2 UN proper shipping name	:	PAINT
14.3 Class	:	3
14.4 Packing group	:	III
Labels	:	3
EmS Number 1	:	F-E
EmS Number 2	:	S-E
14.5 Marine pollutant	:	no

14.6 Special precautions for user
No data available

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

		Quantity 1	Quantity 2
P5c	FLAMMABLE LIQUIDS	5.000 t	50.000 t
34	Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)	2.500 t	25.000 t

Water contaminating class (Germany)	:	WGK 2 significantly water endangering
VOC-CH (VOCV)	:	32,2 %
VOC-EU (solvent)	:	33,38 %

GISCODE	:	PU 50
Other regulations	:	Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable. Product is no subject to the Chemicals Prohibition Ordinance.

15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of H-Statements

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H411	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Chronic	Chronic aquatic toxicity
Asp. Tox.	Aspiration hazard
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Skin Irrit.	Skin irritation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

Classification of the mixture:		**Classification procedure:**
Flam. Liq. 3	H226	Based on product data or assessment
STOT RE 2	H373	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !