

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Name : Ampreg 3X Standard Hardener  
Type of product : Hardener (Crosslinker)  
Product group : Hardener

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Industrial use  
Industrial/Professional use spec : Industrial  
For professional use only

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

Gurit (UK) Ltd  
St Cross Business Park  
Newport  
PO30 5WU Isle of Wight - United Kingdom  
T +44 (0) 1983 828 000 (All Technical and Commercial Enquiries)  
[Regulatory@gurit.com](mailto:Regulatory@gurit.com) - [www.gurit.com](http://www.gurit.com)

#### 1.4. Emergency telephone number

Emergency number : Carechem 24: +44 (0) 1273 289451 24 Hours

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1B H314  
Serious eye damage/eye irritation, Category 1 H318  
Skin sensitisation, Category 1 H317  
Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412  
Full text of H statements : see section 16

##### Adverse physicochemical, human health and environmental effects

Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

Signal word (CLP) : Danger

Hazardous ingredients : Amines, polyethylenepoly-, triethylenetetramine fraction; 2,4,6-tris(dimethylaminomethyl)phenol; 3-aminomethyl-3,5,5-trimethylcyclohexylamine; 1,5-Pentanediamine, 2-methyl-; Propylene glycol diamine, 2-amino-, diether with Propylene

Hazard statements (CLP) : H314 - Causes severe skin burns and eye damage.  
H317 - May cause an allergic skin reaction.  
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP) : P260 - Do not breathe vapours.  
P264 - Wash hands thoroughly after handling.  
P272 - Contaminated work clothing should not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves, protective clothing, eye protection.  
P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

#### 2.3. Other hazards

No additional information available

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### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8 (EC Index-No.) 612-067-00-9 (REACH-no) 01-2119514687-32	10 - 25	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Amines, polyethylenepoly-, triethylenetetramine fraction	(CAS-No.) 90640-67-8 (112-24-3) (EC-No.) 292-588-2 (REACH-no) 01-2119487919-13	3 - 25	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Propylene glycol diamine, 2-amino-, diether with Propylene	(CAS-No.) 9046-10-0 (REACH-no) 01-2119557899-12	10 - 25	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412
benzyl alcohol	(CAS-No.) 100-51-6 (EC-No.) 202-859-9 (EC Index-No.) 603-057-00-5 (REACH-no) 01-2119492630-38	3 - 10	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2, H319
1,5-Pentanediamine, 2-methyl-	(CAS-No.) 15520-10-2 (EC-No.) 239-556-6 (REACH-no) 01-2119976310-41	3 - 5	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Corr. 1B, H314 STOT SE 3, H335
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (EC Index-No.) 603-069-00-0 (REACH-no) 01-2119560597-27	< 3	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412
(R)-p-mentha-1,8-diene; d-limonene	(CAS-No.) 5989-27-5 (EC-No.) 227-813-5 (EC Index-No.) 601-029-00-7	< 1	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of H-statements: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

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### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Advice for firefighters

Precautionary measures fire : Evacuate area.  
Firefighting instructions : Exercise caution when fighting any chemical fire.  
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.  
Other information : Collect contaminated fire fighting water separately. It must not enter drains.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment : Protective clothing.  
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe vapours.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".  
Emergency procedures : Ventilate area.

### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.  
Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe vapours. Wear personal protective equipment.  
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.  
Storage temperature : ≤ 30 °C Possible pressure build-up  
Storage area : Store away from heat. Store in a well-ventilated place.  
Special rules on packaging : Keep only in original container.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

#### Personal protective equipment:

Safety glasses.

<b>Hand protection:</b>					
Protective gloves					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)				EN ISO 374
<b>Eye protection:</b>					
Safety glasses					

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<b>Skin and body protection:</b>			
Wear suitable protective clothing			
<b>Type</b>		<b>Standard</b>	
Tyvek® Gown/Coveralls		EN 13034	
<b>Respiratory protection:</b>			
In case of insufficient ventilation, wear suitable respiratory equipment. Where exposure through inhalation may occur from use, respiratory protection equipment is recommended			
<b>Device</b>	<b>Filter type</b>	<b>Condition</b>	<b>Standard</b>
Disposable half mask	Gas/vapour filter	Vapour protection	EN 405

### Personal protective equipment symbol(s):



### Environmental exposure controls:

Avoid release to the environment.

### Other information:

Industrial and professional. Perform risk assessment prior to use. Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Liquid.
Colour	: dark orange.
Odour	: Amine-like.
Odour threshold	: No data available
pH	: ≈ 11
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: 110.5 °C Closed cup
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 0.97 g/cm³
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 25 °C
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Product is not explosive.

### 10.2. Chemical stability

Stable under normal conditions.

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### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

#### benzyl alcohol (100-51-6)

LD50 oral rat	1230 mg/kg
LD50 dermal rabbit	2 g/kg
LC50 inhalation rat (mg/l)	8.8 mg/l/4h

#### Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8 (112-24-3))

LD50 oral rat	1716.2 mg/kg
LD50 dermal rabbit	1465.4

#### 2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

LD50 oral rat	1200 mg/kg
LD50 dermal rat	1280 mg/kg

#### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

LD50 oral rat	1030 mg/kg
LD50 dermal rat	> 2000 mg/kg
LC50 inhalation rat (Dust/Mist - mg/l/4h)	5.01 mg/l/4h

#### 1,5-Pentanediamine, 2-methyl- (15520-10-2)

LD50 oral rat	1170 mg/kg
LD50 dermal rabbit	1870 mg/kg

#### Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)

LD50 oral rat	1100 mg/kg
LD50 dermal rabbit	1555 mg/kg

Skin corrosion/irritation : Causes severe skin burns and eye damage.

pH: ≈ 11

Serious eye damage/irritation : Causes serious eye damage.

pH: ≈ 11

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

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### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general	: Harmful to aquatic life with long lasting effects.
Acute aquatic toxicity	: Not classified
Chronic aquatic toxicity	: Harmful to aquatic life with long lasting effects.

#### benzyl alcohol (100-51-6)

LC50 fish 1	460 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	23 mg/l (Exposure time: 48 h - Species: water flea)
EC50 72h algae (1)	700 mg/l

#### Amines, polyethylenepoly-, triethylenetetramine fraction (90640-67-8 (112-24-3))

LC50 fish 1	330 mg/l
EC50 Daphnia 1	31.1 mg/l
EC50 72h algae (1)	20 mg/l
NOEC chronic algae	< 2.5 mg/l

#### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

EC50 Daphnia 1	14.6 - 21.5 mg/l (48 h - Species: Daphnia magna [semi-static])
EC50 72h algae (1)	37 mg/l (Species: Desmodesmus subspicatus)

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

#### benzyl alcohol (100-51-6)

Log Pow	1.1
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#### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

Log Pow	0.79 (at 23 °C)
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#### 12.4. Mobility in soil

No additional information available

#### 12.5. Results of PBT and vPvB assessment

No additional information available

#### 12.6. Other adverse effects

No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Regional legislation (waste)	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Avoid release to the environment. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.
European List of Waste (LoW) code	: 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances

### SECTION 14: Transport information




In accordance with ADR / IATA / IMDG

ADR	IMDG	IATA
<b>14.1. UN number</b>		
UN 2735	UN 2735	UN 2735
<b>14.2. UN proper shipping name</b>		
POLYAMINES, LIQUID, CORROSIVE, N.O.S.	POLYAMINES, LIQUID, CORROSIVE, N.O.S.	Polyamines, liquid, corrosive, n.o.s.

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## Safety Data Sheet

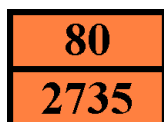
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Transport document description		
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine ; Amines, polyethylenepoly-, triethylenetetramine fraction), 8, II, (E)	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine ; Propylene glycol diamine, 2-amino-, diether with Propylene ; 1,5-Pentanediamine, 2-methyl-), 8, II	UN 2735 Polyamines, liquid, corrosive, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine ; Amines, polyethylenepoly-, triethylenetetramine fraction), 8, II
14.3. Transport hazard class(es)		
8	8	8
		
14.4. Packing group		
II	II	II
14.5. Environmental hazards		
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No
No supplementary information available		

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR)	: C7
Special provisions (ADR)	: 274
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001, IBC02
Mixed packing provisions (ADR)	: MP15
Portable tank and bulk container instructions (ADR)	: T11
Portable tank and bulk container special provisions (ADR)	: TP1, TP27
Tank code (ADR)	: L4BN
Vehicle for tank carriage	: AT
Transport category (ADR)	: 2
Hazard identification number (Kemler No.)	: 80
Orange plates	:



Tunnel restriction code (ADR)	: E
EAC code	: 2X
APP code	: B

#### Transport by sea

Special provisions (IMDG)	: 274
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T11
Tank special provisions (IMDG)	: TP1, TP27
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Segregation (IMDG)	: SG35

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Properties and observations (IMDG) : Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

### Air transport

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y840  
PCA limited quantity max net quantity (IATA) : 0.5L  
PCA packing instructions (IATA) : 851  
PCA max net quantity (IATA) : 1L  
CAO packing instructions (IATA) : 855  
CAO max net quantity (IATA) : 30L  
Special provisions (IATA) : A3  
ERG code (IATA) : 8L

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to REGULATION (EU) No 649/2012 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 concerning the export and import of hazardous chemicals.

Substance(s) are not subject to Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC.

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
Skin Corr. 1B	Skin corrosion/irritation, Category 1B
Skin Corr. 1C	Skin corrosion/irritation, Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.



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H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 3	H412	Calculation method

SDS EU (REACH Annex II)

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